

**Garant**

**Indexable insert for turning ZCMX 060204, for "4 in 1" turning and boring tools, Grade: HBZ120**

**Order data**

Order number	268423 HBZ120
GTIN	4062406273835
Item class	21K

**Technical description**

ISO code indexable insert	ZCMX 060204
Number of changes/inserts	2
Cutting speed $v_c$ main application	90 - 200 m/min
Main application	M
Tool material	Carbide
Corner radius	0.4 mm
Coating	PVD
Cutting depth $a_p$	0.4 - 2 mm
Cutting conditions	continuous
Grade	HBZ120
Feed rate $f$ when turning	0.1 - 0.3 mm

Feed rate $f$ when drilling	0.03 - 0.12 mm
suitable for tool dia. $D_c$	12 mm
Type of product	Indexable insert for turning